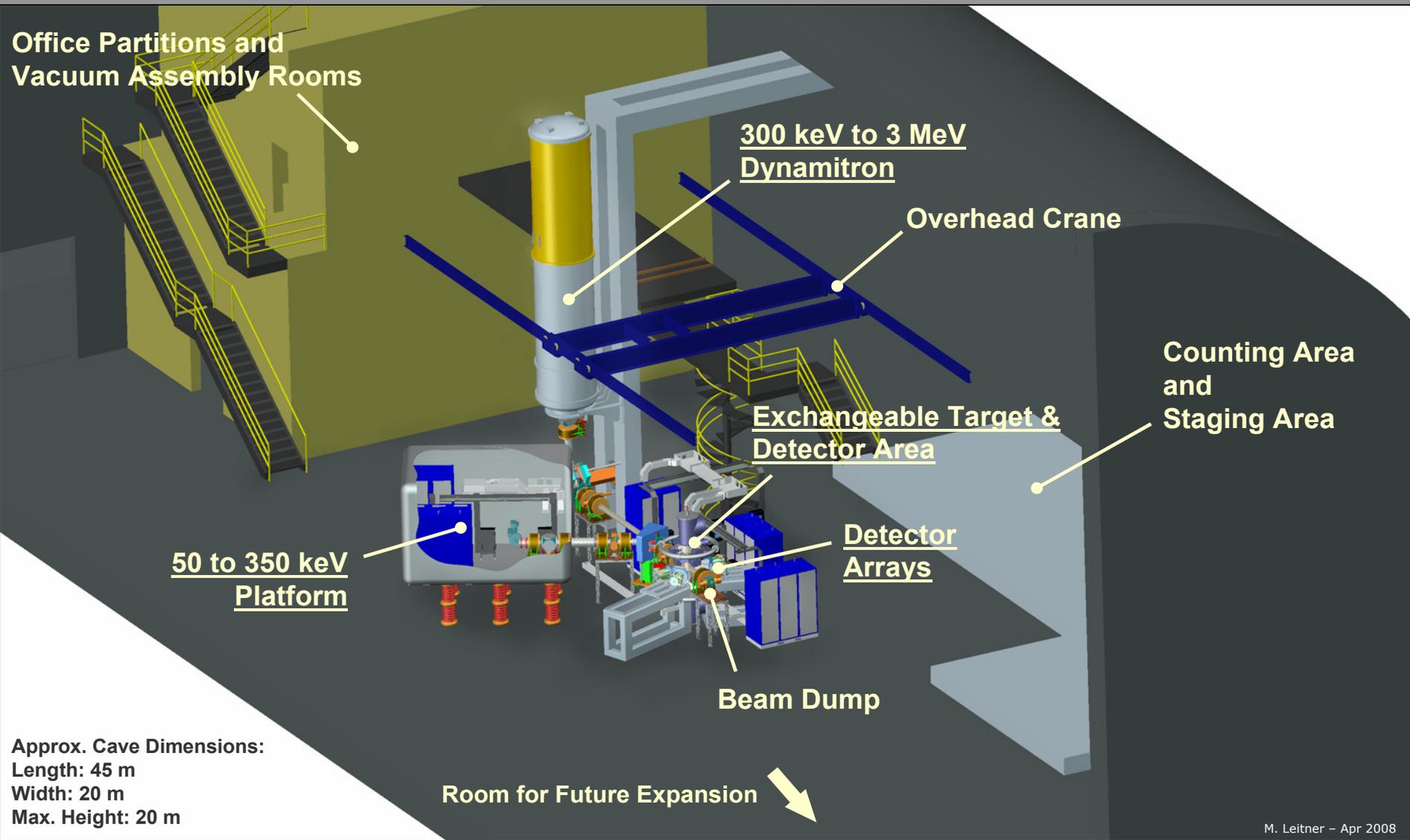


Next Steps for the DUSEL Underground Accelerator Laboratory



UNDERGROUND ACCELERATOR LABORATORY CAVE MODULE LAYOUT



M. Leitner - Apr 2008

The Underground Accelerator Laboratory

Deep Underground Science and Engineering Laboratory

- The NSF MREFC Process (*)
- Project Management Fundamentals
- Implications for the Underground Accelerator Laboratory

(*) Source:

J. Kotcher et al, P5 Meeting, SLAC, Feb. 21-23, 2008

- Expenses for the acquisition, construction, commissioning, and upgrading of major research equipment, facilities, and other such capital assets by the National Science Foundation (NSF) is funded by the “**Major Research Equipment and Facilities Construction**” (MREFC) appropriation by Congress.
- Pre-construction planning and development for MREFC candidate projects progress through a sequence of stages of increasing investment, planning, assessment and oversight. These stages involve rigorous technical and managerial reviews and ensure that the technical evolution of a candidate project progresses appropriately, thus increasing the likelihood that it will be able to qualify for funding for further planning and eventual construction.
- The **DUSEL MREFC package** consists of two major parts:
 - DUSEL facility design
and
 - Initial Suite of Experiments (ISE) design
- Resources required to realize both parts must be clarified:
 - Cost, schedule, staffing requirements, risks, etc.
- NSF solicitations are being developed to accommodate this process (“S-4”, “S-5”)

DUSEL

Deep Underground Science and Engineering Laboratory at Homestake, SD

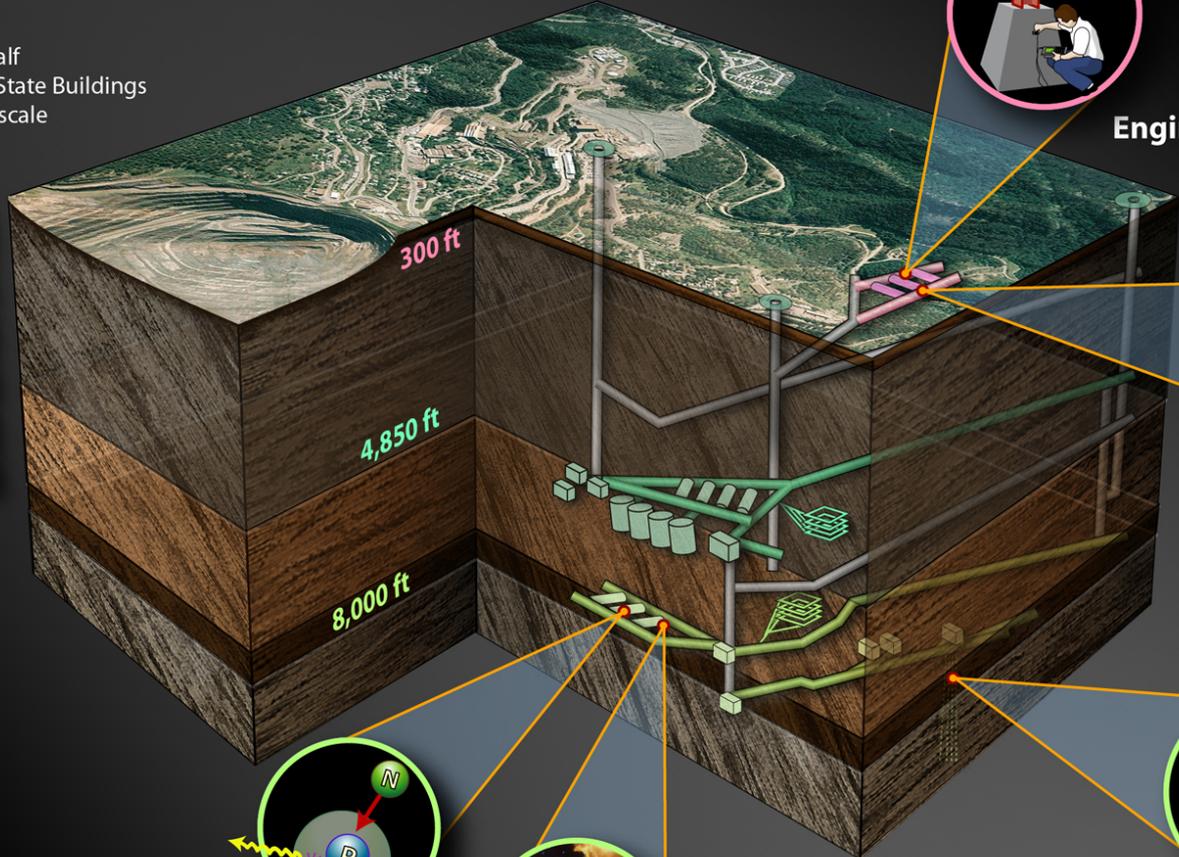


Six and a half Empire State Buildings for scale

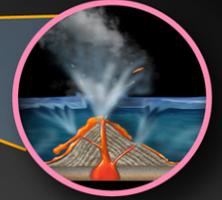
Shallow Lab

Mid-level

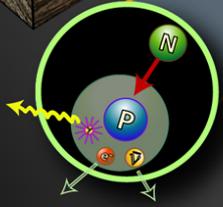
Deep Campus



Engineering



Geoscience



Physics

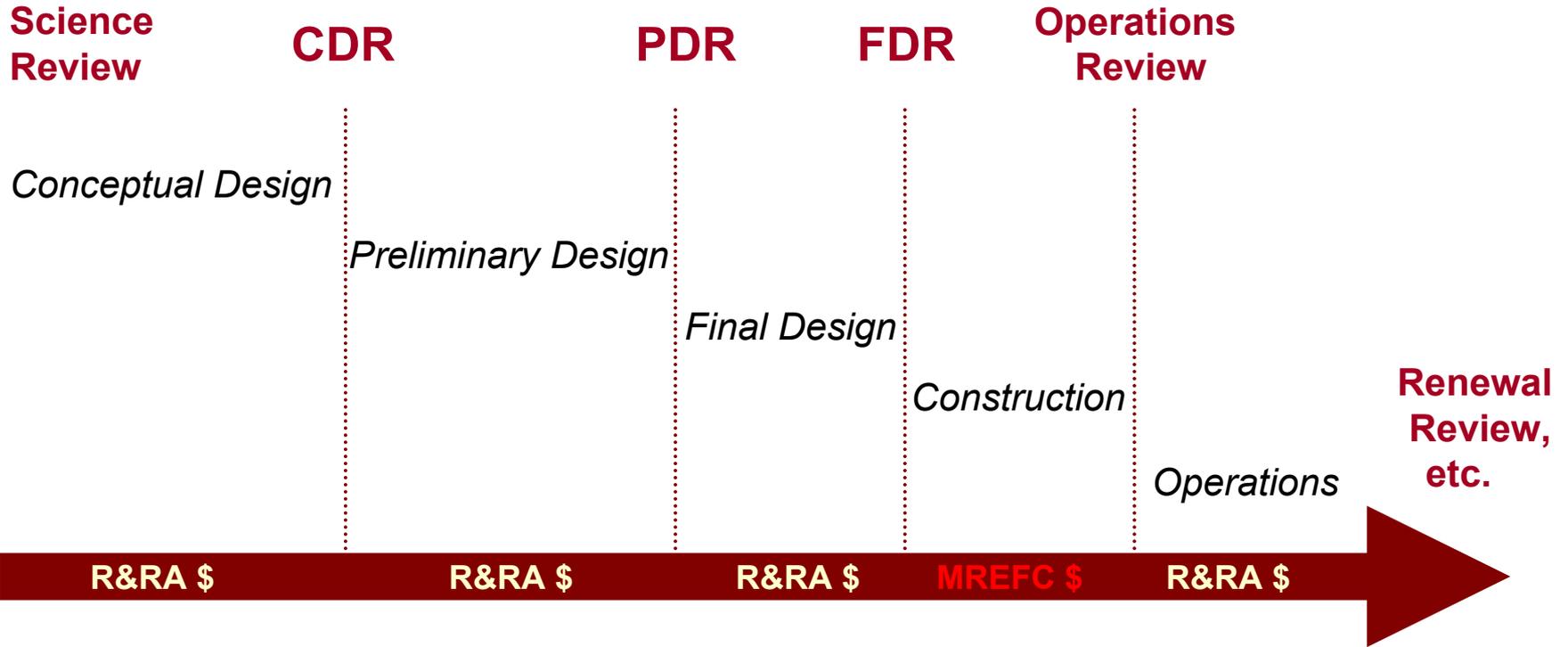


Astrophysics



Biology





DOE Translation ("Critical Decisions"):

CD 0	CD 1	CD 2	CD 3	CD 4
Approve mission need	Approve alternate selection and cost range	Approve performance baseline	Approve construction start	Approve operations start

Budget evolution

Project evolution

Oversight evolution

Conceptual Design Stage

Readiness Stage

Board Approved Stage

Construction

Concept development

Expend approximately 1/3 of total pre-construction planning budget

Develop construction budget based on conceptual design

Develop budget requirements for advanced planning, Estimate ops \$

Preliminary design

Expend approx 1/3 of total pre-construction planning budget

Construction estimate based on prelim design

Update ops \$ estimate

Final design over ~ 2 years

Expend approx 1/3 of total pre-construction planning budget

Construction-ready budget & contingency estimates

Expenditure of budget and contingency per baseline

Refine ops budget

Funded by R&RA or EHR \$

MREFC \$



CONCEPTUAL DESIGN

Formulation of **science questions**

Requirements definition, prioritization, and review

Identify critical enabling technologies and high risk items (**R&D needs**)

Development of conceptual design

Top down parametric cost and contingency estimates

Formulate initial risk assessment

Initial proposal submission to NSF

Initial draft of Project Execution Plan

PRELIMINARY DESIGN

Develop **site-specific preliminary design**, environmental impacts

Develop enabling technology

Bottoms-up cost and contingency estimates, updated risk analysis

Develop preliminary operations cost estimate

Develop Project Management Control System

Update of Project Execution Plan

FINAL DESIGN

Development of final construction-ready design and Project Execution Plan

Industrialize key technologies

Refine bottoms-up cost and contingency estimates

Finalize Risk Assessment and Mitigation, and Management Plan

Complete recruitment of key staff

CONSTRUCTION PER BASELINE

Proponents development strategy defined in Project Development Plan

Described by Project Execution Plan

NSF oversight defined in Internal Management Plan, updated by development phase

Merit review, apply 1st and 2nd ranking criteria

MREFC Panel briefings

Forward estimates of Preliminary Design costs and schedules

Establishment of interim review schedules and competition milestones

Forecast international and interagency participation and constraints

Initial consideration of NSF risks and opportunities

Conceptual design review

MREFC Panel recommends and NSF Director approves advance to Readiness

NSF Director approves Internal Management Plan

Formulate/approve Project Development Plan & budget; include in NSF Facilities Plan

Preliminary design review and integrated baseline review

Evaluate ops \$ projections

Evaluate forward design costs and schedules

Forecast interagency and international decision milestones

NSF approves submission to NSB

NSF approves submission to NSB

Apply 3rd ranking criteria

NSB prioritization

OMB/Congress budget negotiations based on Prelim design budget

Semi-annual reassessment of baseline and projected ops budget for projects not started construction

Finalization of interagency and international requirements

Congress appropriates funds

Final design review, fix baseline

Congress appropriates MREFC funds & NSB approves obligation

Periodic external review during construction

Review of project reporting

Site visit and assessment



- Solicitation 4 (S-4): call for proposals to develop project plans for potential candidates for the ISE
- S-4 funds to address: what do you need to execute the experiment you propose?
 - Will include opportunity for limited, targeted R&D
- S-4 provides design & development funds for experiments that might be included in ISE
- Open to all disciplines
- Up to \$15M total from Physics/MPS, over 3 years
 - Primarily for physics experiments
 - Independent of '08 DUSEL R&D

- Solicitation 5 (S-5): will call for proposals from which final selection of ISE will be made
- Must allow sufficient time to review, develop final MREFC package
 - Facility + Experiments, Interfaces
- Current plan has publication in **Winter '09**
- Funding recommendations for both S-4 & S-5 will be obtained via peer review through NSF panels

- At this early stage, Physics Division uses following rough planning targets:
 - \$500M for initial phase MREFC, split evenly between facility and experiments
 - Not etched in stone – will be responsive to project plan, compelling nature of case, etc.
 - 7-8 year construction period, experiments interleaved as they are ready
 - **Preliminary Design Review end FY09**
 - **Earliest construction start FY12**

Project Management Fundamentals

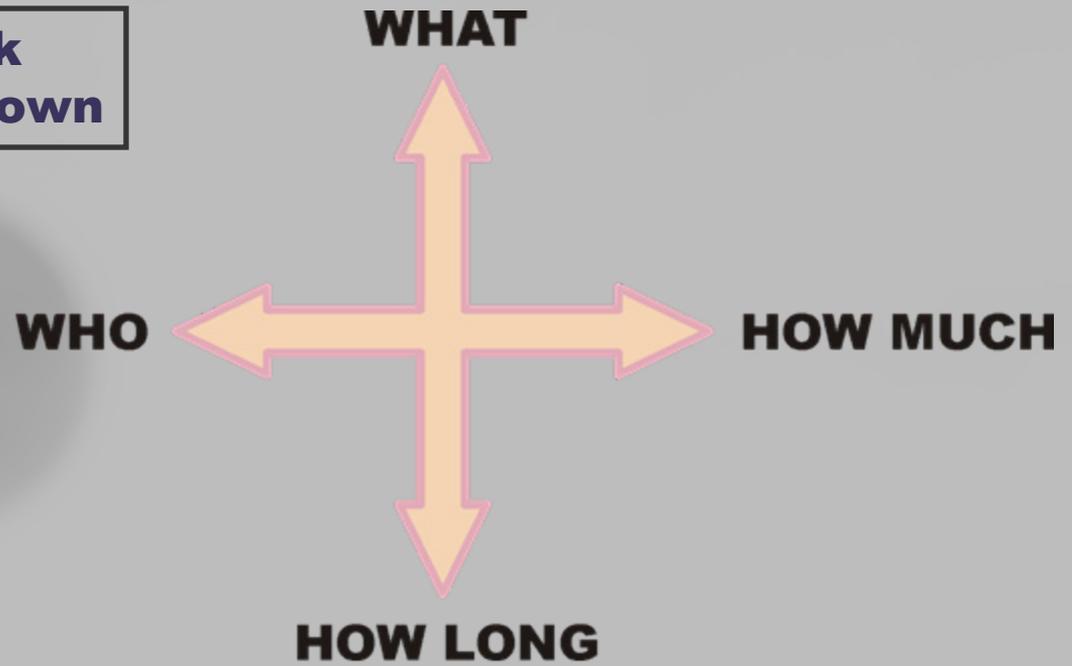
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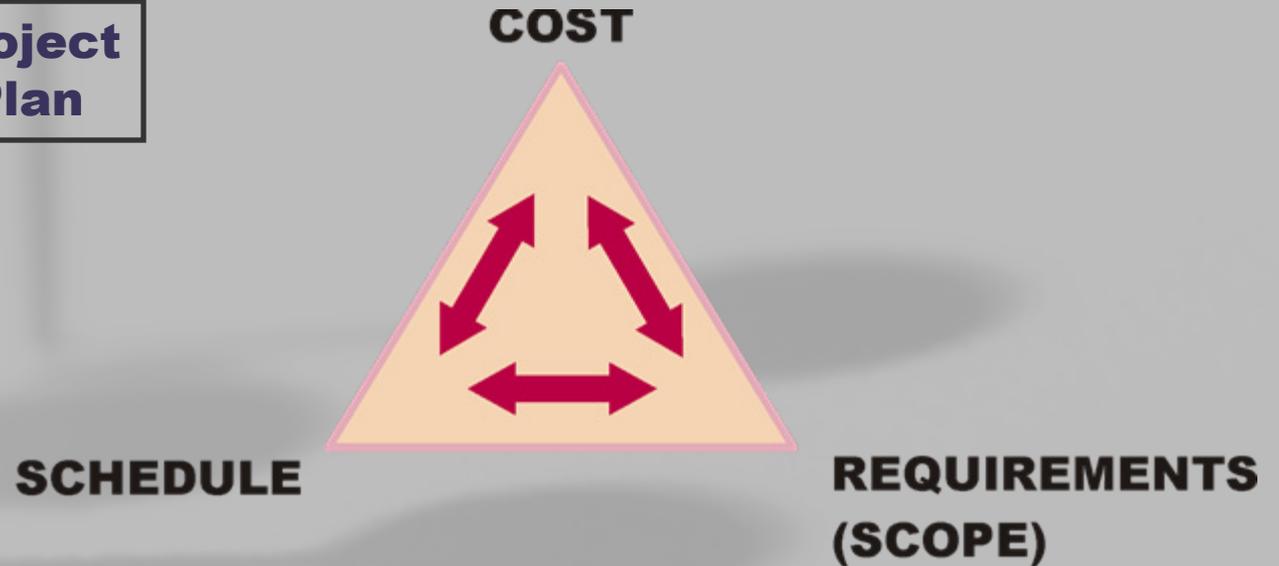
Deep Underground Science and Engineering Laboratory

DISCIPLINED PLANNING

**Work
Breakdown**

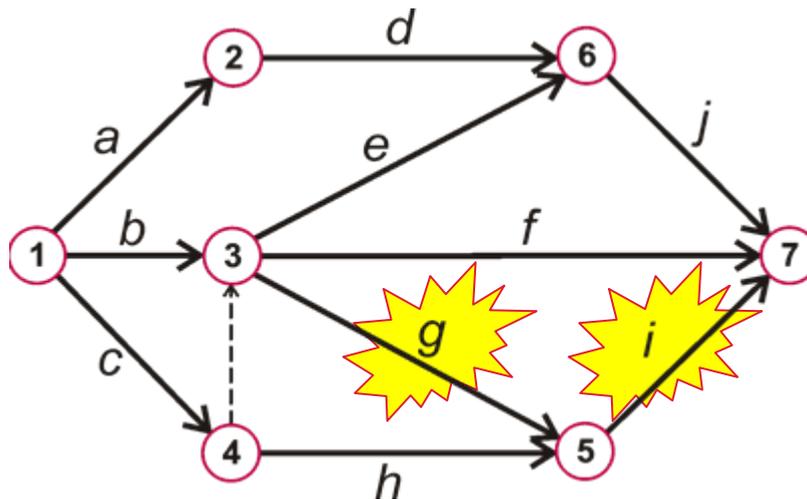


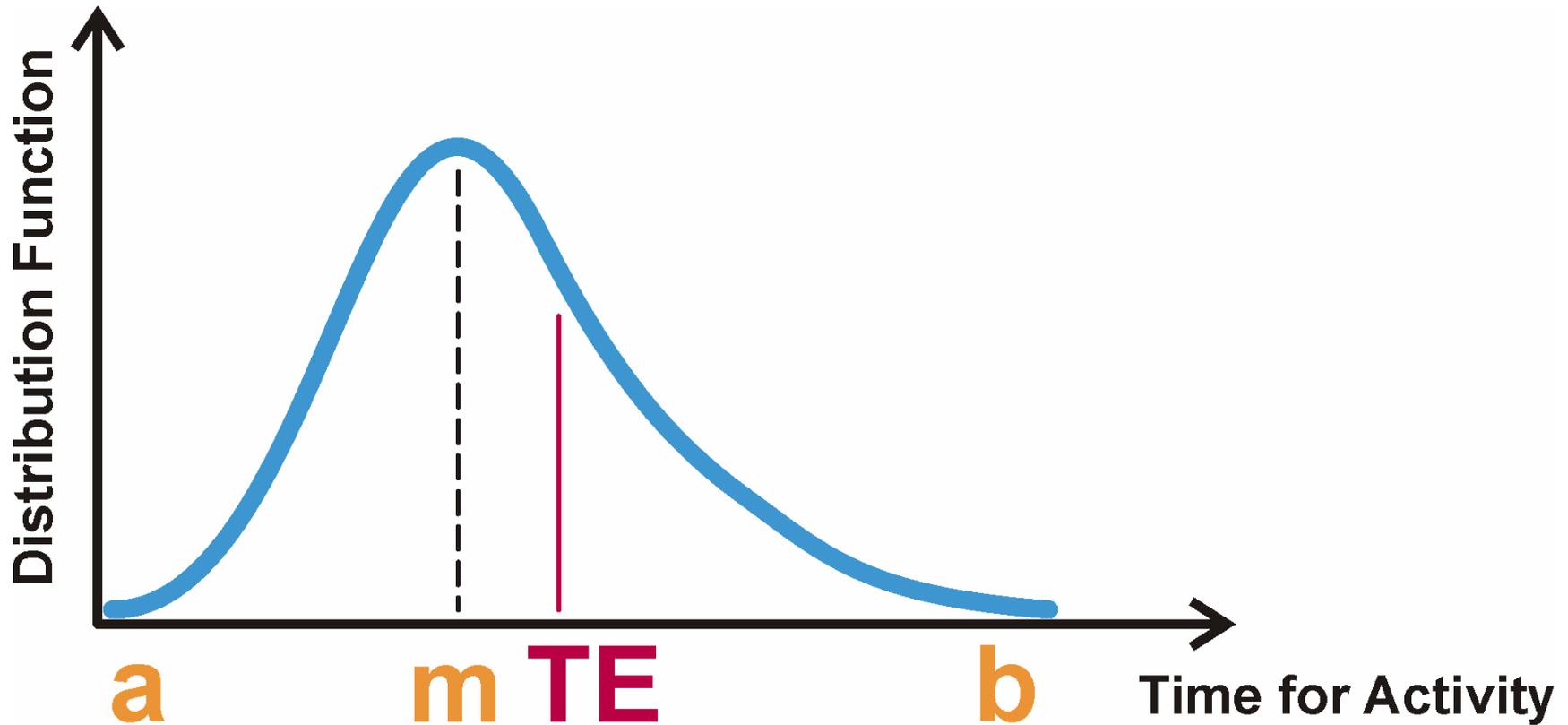
**Project
Plan**



Project Activity Times and Precedences

Activity	Optimistic Time	Most Likely Time	Pessimistic Time	Immediate Predecessor Activities
<i>a</i>	10	22	22	-
<i>b</i>	20	20	20	-
<i>c</i>	4	10	16	-
<i>d</i>	2	14	32	<i>a</i>
<i>e</i>	8	8	20	<i>b,c</i>
<i>f</i>	8	14	20	<i>b,c</i>
<i>g</i>	4	4	4	<i>b,c</i>
<i>h</i>	2	12	16	<i>c</i> ,
<i>i</i>	6	16	38	<i>g,h</i>
<i>j</i>	2	8	14	<i>d,e</i>





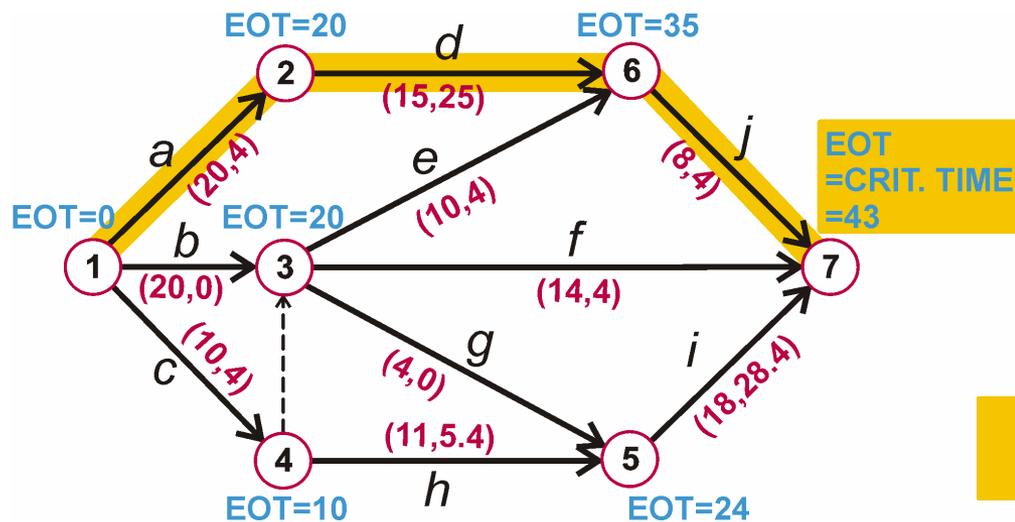
$TE = (a + 4m + b) / 6$... for beta distribution

$\sigma^2 = \left(\frac{b - a}{6} \right)^2$... variance of a beta distribution

Project Activity Times

Expected Activity Times (TE), Variances (σ^2), and Standard Deviations (σ)

Activity	Optimistic Time	Most Likely Time	Pessimistic Time	Expected Time TE	Variance σ^2	Standard Deviation σ
a	10	22	22	20	4	2
b	20	20	20	20	0	0
c	4	10	16	10	4	2
d	2	14	32	15	25	5
e	8	8	20	10	4	2
f	8	14	20	14	4	2
g	4	4	4	4	0	0
h	2	12	16	11	5.4	2.32
i	6	16	38	18	28.4	5.33
j	2	8	14	8	4	2



$$\sigma^2_{Total} = \sigma^2_{Task 1} + \sigma^2_{Task 2} + \sigma^2_{Task 3}$$

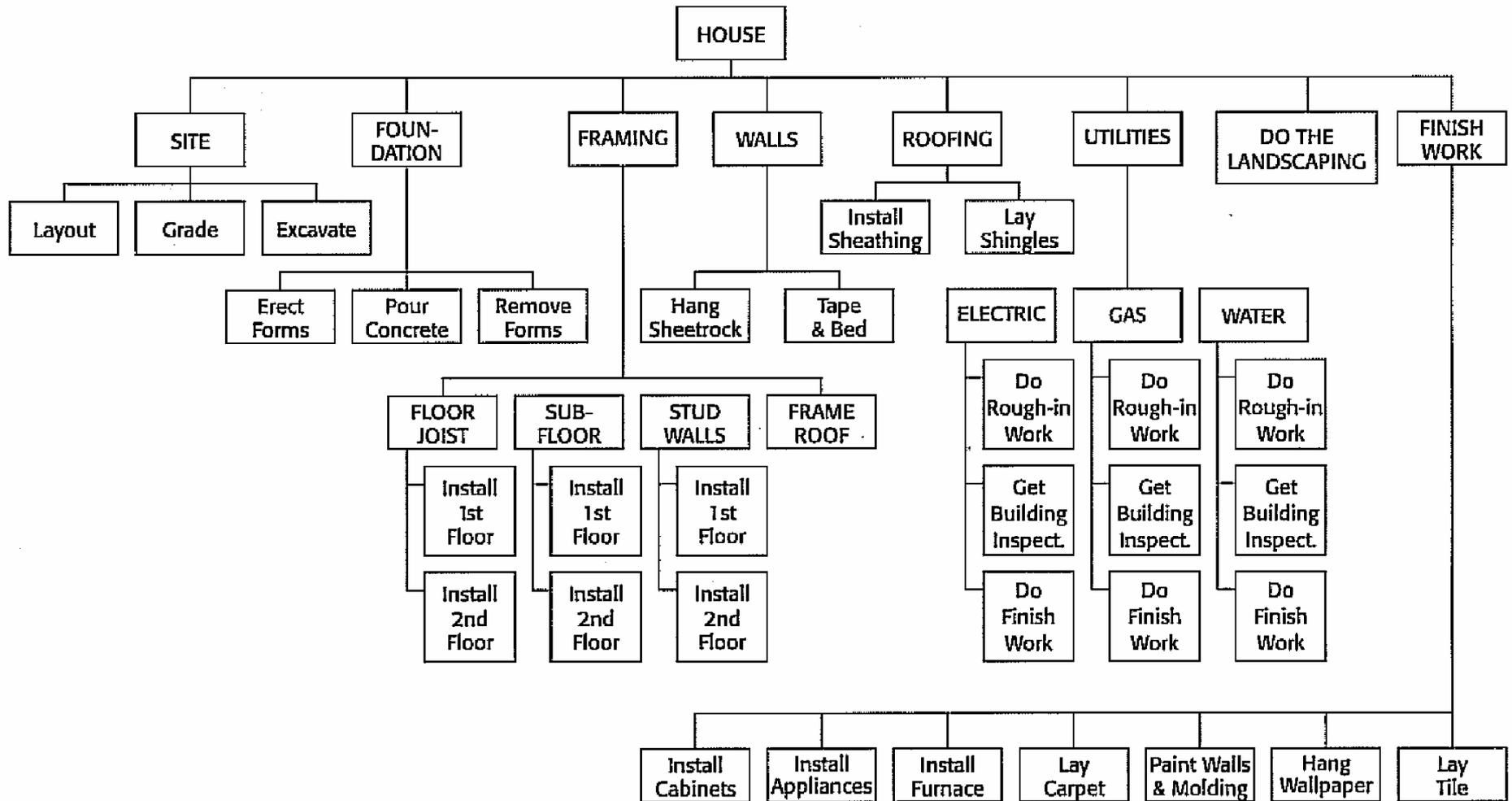
THE NEED FOR CONTINGENCY AND GOOD PROJECT PLANNING

- If schedule and budget are based on point estimates (“most likely cost and time”), the chance of on-time and on-budget completion is less than 50 %
- **The managerial implications are all too clear.**
- If the project manager wants a reasonable chance of meeting a project deadline, there must be some slack in the project schedule.
- When preparing a project budget, it is necessary to include some allowance for contingencies.

THE WORK BREAKDOWN STRUCTURE AS BASIS FOR PLANNING

- Break down **ALL** of the work required to complete the project. Include all physical deliverables. Include R&D, design, prototyping, fabrication, assembly, installation, acceptance testing leading to a deliverable product.
- A work breakdown structure does not yet show the sequence in which work is performed. Such sequencing is determined when a schedule is developed.
- Don't plan in more detail than you can manage. Maintain a balance of details.
- No task should have a duration greater than four to six weeks.
- Engineering and technical tasks should have durations no greater than one to three weeks.
- The work breakdown structure provides a tool for identifying **WHAT** must be done, **WHO** will do it, **HOW LONG** it will take, and **HOW MUCH** it will cost.
- **EACH WORK BREAKDOWN ITEM IS DESCRIBED AS A RECORD IN THE WORK BREAKDOWN STRUCTURE DICTIONARY.**

EXAMPLE OF A GENERIC WORK BREAKDOWN STRUCTURE (WBS)



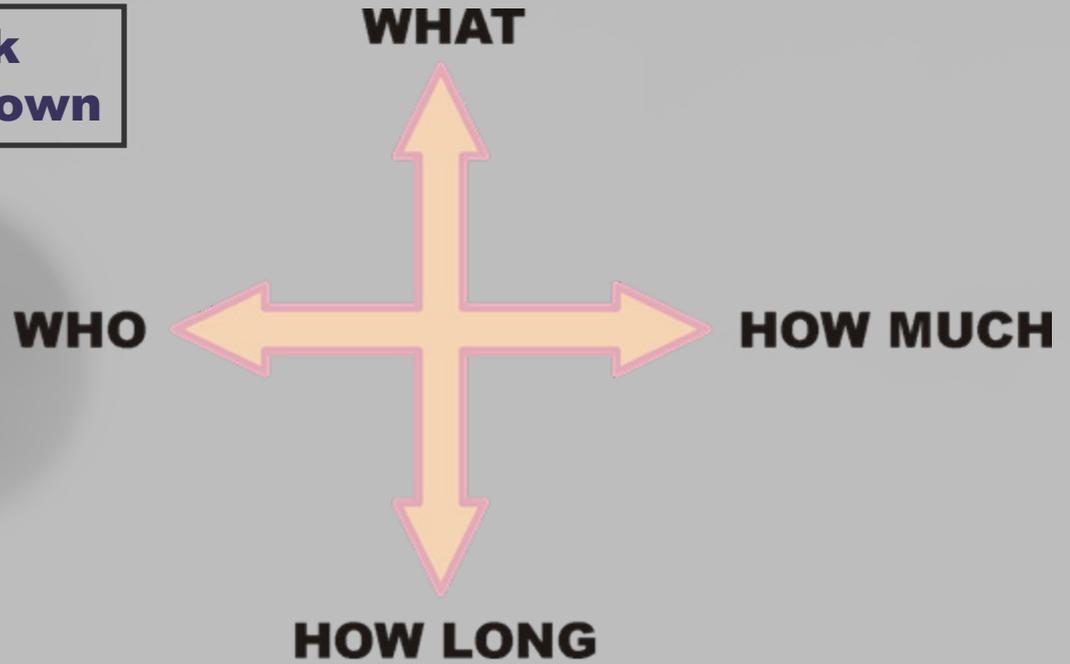
WBS	Name
0	LOW ENERGY BEAMLINE
1	PRE-CONCEPTUAL R&D AND DESIGN
1.1	R&D
1.1.1	BEAM NEUTRALIZATION EXP. ON VENUS
1.2	PRE-CONCEPTUAL DESIGN
1.2.1	BEAMLINE PHYSICS DESIGN
1.2.2	GAS JET COMPRESSIBLE FLOW SIMULATIONS
1.2.3	VACUUM CALCULATIONS
2	CONCEPTUAL DESIGN
2.1	HV PLATFORM
2.2	SOURCE
2.3	EXTRACTION SYSTEM
2.4	SOLENOID LENSES
2.5	PUMPING SPOOLS
2.6	HV COLUMN
2.7	MOVABLE HV ELECTRODE
2.8	ANALYZING MAGNET
2.9	GAS JET
2.10	GAS JET BAFFLES AND VACUUM PUMPING
2.11	GAS JET DIAGNOSTICS
2.12	GE DETECTORS
2.13	BEAM DUMP
2.14	BEAM DIAGNOSTICS
2.15	ROOTS BLOWERS
2.16	STEERING COILS
2.17	BEAMLINE ELEMENTS
2.18	BEAMLINE HARDWARE
2.19	HV PLATFORM SUPPORTS
2.20	GROUND SUPPORTS
2.21	GAS JET SUPPORT
2.22	DETECTOR SUPPORT
2.23	SAFETY ENCLOSURE
2.24	EH&S SURVEILLANCE SYSTEMS
2.25	PLUMBING
2.26	ELECTRICITY
2.27	WIRE WAYS
2.28	CONTROL ROOM
2.29	CONTROLS LAYOUT
2.30	CONCEPTUAL DESIGN REVIEW PREPARATION
3	CONCEPTUAL DESIGN REVIEW

4	EDIA
4.1	PRELIMINARY (TITLE-1) & FINAL (TITLE-2)
4.1.1	HV PLATFORM
4.1.2	SOURCE
4.1.3	EXTRACTION SYSTEM
4.1.4	SOLENOID LENSES
4.1.5	PUMPING SPOOLS
4.1.6	HV COLUMN
4.1.7	MOVABLE HV ELECTRODE
4.1.8	ANALYZING MAGNET
4.1.9	GAS JET
4.1.10	GAS JET BAFFLES AND VACUUM PUMPING
4.1.11	GAS JET DIAGNOSTICS
4.1.12	GE DETECTORS
4.1.13	BEAM DUMP
4.1.14	BEAM DIAGNOSTICS
4.1.15	ROOTS BLOWERS
4.1.16	STEERING COILS
4.1.17	BEAMLINE ELEMENTS
4.1.18	BEAMLINE HARDWARE
4.1.19	HV PLATFORM SUPPORTS
4.1.20	GROUND SUPPORTS
4.1.21	GAS JET SUPPORT
4.1.22	DETECTOR SUPPORT
4.1.23	SAFETY ENCLOSURE
4.1.24	EH&S SURVEILLANCE SYSTEMS
4.1.25	PLUMBING
4.1.26	ELECTRICITY
4.1.27	WIRE WAYS
4.1.28	CONTROL ROOM
4.1.29	CONTROLS LAYOUT
4.1.30	ENGINEERING SUPPORT
4.1.31	PHYSICS SUPPORT
4.1.32	FINAL DESIGN REVIEW PREPARATION
5	FINAL DESIGN REVIEW

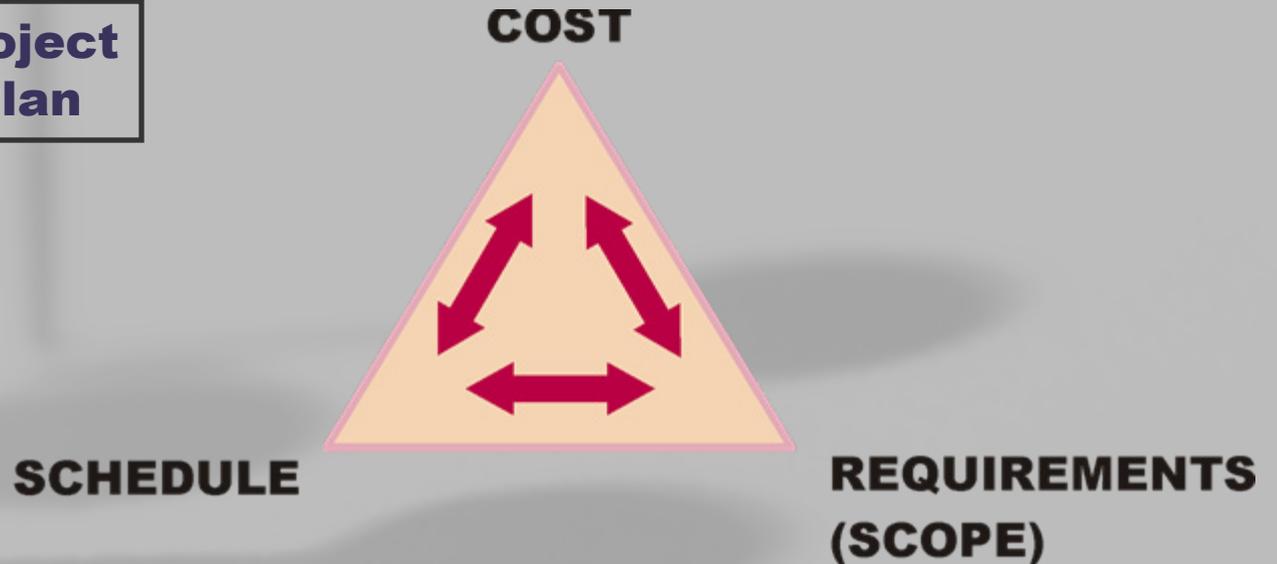
6	CONSTRUCTION
6.1	FABRICATION
6.1.1	HV PLATFORM
6.1.2	SOURCE
6.1.3	EXTRACTION SYSTEM
6.1.4	SOLENOID LENSES
6.1.5	PUMPING SPOOLS
6.1.6	HV COLUMN
6.1.7	MOVABLE HV ELECTRODE
6.1.8	ANALYZING MAGNET
6.1.9	GAS JET
6.1.10	GAS JET BAFFLES AND VACUUM PUMPING
6.1.11	GAS JET DIAGNOSTICS
6.1.12	GE DETECTORS
6.1.13	BEAM DUMP
6.1.14	BEAM DIAGNOSTICS
6.1.15	ROOTS BLOWERS
6.1.16	STEERING COILS
6.1.17	BEAMLINE ELEMENTS
6.1.18	BEAMLINE HARDWARE
6.1.19	HV PLATFORM SUPPORTS
6.1.20	GROUND SUPPORTS
6.1.21	GAS JET SUPPORT
6.1.22	DETECTOR SUPPORT
6.1.23	SAFETY ENCLOSURE
6.1.24	EH&S SURVEILLANCE SYSTEMS
6.1.25	PLUMBING
6.1.26	ELECTRICITY
6.1.27	WIRE WAYS
6.1.28	CONTROL ROOM
6.1.29	BEAMLINE POWER SUPPLIES & ELECTRONICS
6.1.30	VACUUM PUMPS BEAMLINE
6.1.31	VACUUM PUMPS GAS JET
6.1.32	ROOTS PUMPS GAS JET
6.1.33	GAS RECIRCULATION SYSTEM
6.1.34	GAS JET ELECTRONICS
6.1.35	CONTROLS HARDWARE
6.1.36	CONTROLS PROGRAMMING
6.2	INSTALLATION
6.2.1	PLATFORM INSTALLATION
6.2.2	BEAMLINE INSTALLATION
6.2.3	GAS JET INSTALLATION
6.2.4	CONTROLS INSTALLATION
6.3	EDIA (TITLE-3)
6.3.1	DESIGN & ENGINEERING SUPPORT
7	CONSTRUCTION COMPLETE
8	MANAGEMENT
8.1	PROJECT MANAGEMENT

STRATEGIC PLANNING

**Work
Breakdown**



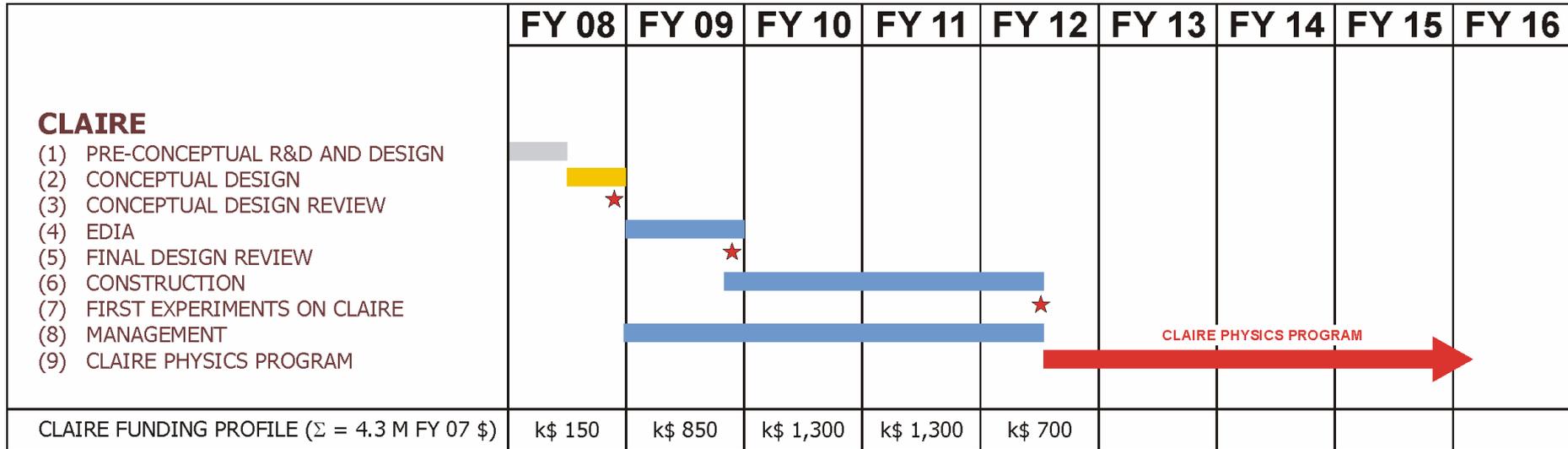
**Project
Plan**



Underground Accelerator Laboratory Low Energy Beamline Construction

WBS	Task Name	Cost	Start	Finish	2008				2009				2010				2011				2012				2013				2014				2015
					Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
0	CLAIRE-1	\$4,296,028.57	Mon 9/3/07	Fri 5/25/12	▼ CLAIRE-1																												
1	PRE-CONCEPTUAL R&D AND DESIGN	\$0.00	Mon 9/3/07	Thu 4/10/08	▼ PRE-CONCEPTUAL R&D AND DESIGN																												
2	CONCEPTUAL DESIGN	\$149,809.52	Thu 4/10/08	Wed 9/24/08	▼ CONCEPTUAL DESIGN																												
3	CONCEPTUAL DESIGN REVIEW	\$0.00	Wed 9/24/08	Wed 9/24/08	★ CONCEPTUAL DESIGN REVIEW																												
4	EDIA	\$390,314.29	Wed 9/24/08	Tue 9/29/09	▼ EDIA																												
5	FINAL DESIGN REVIEW	\$0.00	Tue 9/29/09	Tue 9/29/09	★ FINAL DESIGN REVIEW																												
6	CONSTRUCTION	\$3,538,904.76	Thu 7/2/09	Fri 5/25/12	▼ CONSTRUCTION																												
6.1	FABRICATION	\$3,090,000.00	Thu 7/2/09	Fri 5/25/12	▼ FABRICATION																												
6.1.1	HV PLATFORM	\$90,000.00	Fri 7/2/09	Fri 12/25/09	▼ HV PLATFORM																												
6.1.2	SOURCE	\$90,000.00	Thu 7/2/09	Fri 12/25/09	▼ SOURCE																												
6.1.3	EXTRACTION SYSTEM	\$20,000.00	Fri 12/25/09	Wed 3/24/10	▼ EXTRACTION SYSTEM																												
6.1.4	SOLENOID LENSES	\$200,000.00	Thu 7/2/09	Wed 3/24/10	▼ SOLENOID LENSES																												
6.1.5	PUMPING SPOOLS	\$40,000.00	Thu 7/2/09	Tue 9/29/09	▼ PUMPING SPOOLS																												
6.1.6	HV COLUMN	\$100,000.00	Thu 7/2/09	Fri 12/25/09	▼ HV COLUMN																												
6.1.7	MOVABLE HV ELECTRODE	\$30,000.00	Fri 12/25/09	Wed 3/24/10	▼ MOVABLE HV ELECTRODE																												
6.1.8	ANALYZING MAGNET	\$150,000.00	Wed 3/24/10	Thu 9/16/10	▼ ANALYZING MAGNET																												
6.1.9	GAS JET	\$40,000.00	Thu 7/2/09	Fri 12/25/09	▼ GAS JET																												
6.1.10	GAS JET BAFFLES AND VACUUM PUMPING	\$80,000.00	Fri 12/25/09	Mon 6/21/10	▼ GAS JET BAFFLES AND VACUUM PUMPING																												
6.1.11	GAS JET DIAGNOSTICS	\$25,000.00	Mon 6/21/10	Tue 12/14/10	▼ GAS JET DIAGNOSTICS																												
6.1.12	GE DETECTORS	\$550,000.00	Fri 12/25/09	Tue 12/14/10	▼ GE DETECTORS																												
6.1.13	BEAM DUMP	\$20,000.00	Tue 12/14/10	Fri 3/11/11	▼ BEAM DUMP																												
6.1.14	BEAM DIAGNOSTICS	\$30,000.00	Fri 3/11/11	Wed 6/8/11	▼ BEAM DIAGNOSTICS																												
6.1.15	ROOTS BLOWERS	\$140,000.00	Thu 7/2/09	Tue 9/29/09	▼ ROOTS BLOWERS																												
6.1.16	STEERING COILS	\$20,000.00	Tue 9/29/09	Thu 11/26/09	▼ STEERING COILS																												
6.1.17	BEAMLINE ELEMENTS	\$20,000.00	Thu 11/26/09	Tue 2/23/10	▼ BEAMLINE ELEMENTS																												
6.1.18	BEAMLINE HARDWARE	\$20,000.00	Tue 2/23/10	Fri 5/21/10	▼ BEAMLINE HARDWARE																												
6.1.19	HV PLATFORM SUPPORTS	\$15,000.00	Wed 3/24/10	Mon 6/21/10	▼ HV PLATFORM SUPPORTS																												
6.1.20	GROUND SUPPORTS	\$15,000.00	Mon 6/21/10	Thu 9/16/10	▼ GROUND SUPPORTS																												
6.1.21	GAS JET SUPPORT	\$15,000.00	Thu 9/16/10	Tue 12/14/10	▼ GAS JET SUPPORT																												
6.1.22	DETECTOR SUPPORT	\$15,000.00	Tue 12/14/10	Fri 3/11/11	▼ DETECTOR SUPPORT																												
6.1.23	SAFETY ENCLOSURE	\$10,000.00	Fri 5/21/10	Wed 8/18/10	▼ SAFETY ENCLOSURE																												
6.1.24	EH&S SURVEILLANCE SYSTEMS	\$10,000.00	Wed 8/18/10	Mon 11/15/10	▼ EH&S SURVEILLANCE SYSTEMS																												
6.1.25	PLUMBING	\$25,000.00	Mon 11/15/10	Thu 2/10/11	▼ PLUMBING																												
6.1.26	ELECTRICITY	\$25,000.00	Thu 2/10/11	Tue 5/10/11	▼ ELECTRICITY																												
6.1.27	WIRE WAYS	\$15,000.00	Thu 9/16/10	Tue 12/14/10	▼ WIRE WAYS																												
6.1.28	CONTROL ROOM	\$20,000.00	Tue 12/14/10	Fri 3/11/11	▼ CONTROL ROOM																												
6.1.29	BEAMLINE POWER SUPPLIES & ELE	\$200,000.00	Thu 9/16/10	Fri 3/11/11	▼ BEAMLINE POWER SUPPLIES & ELECTRONICS																												
6.1.30	VACUUM PUMPS BEAMLINE	\$100,000.00	Tue 12/14/10	Wed 6/8/11	▼ VACUUM PUMPS BEAMLINE																												
6.1.31	VACUUM PUMPS GAS JET	\$300,000.00	Wed 6/8/11	Thu 12/11/11	▼ VACUUM PUMPS GAS JET																												
6.1.32	ROOTS PUMPS GAS JET	\$100,000.00	Thu 12/11/11	Fri 5/25/12	▼ ROOTS PUMPS GAS JET																												
6.1.33	GAS RECIRCULATION SYSTEM	\$100,000.00	Wed 6/8/11	Thu 12/11/11	▼ GAS RECIRCULATION SYSTEM																												
6.1.34	GAS JET ELECTRONICS	\$100,000.00	Thu 12/11/11	Fri 5/25/12	▼ GAS JET ELECTRONICS																												
6.1.35	CONTROLS HARDWARE	\$150,000.00	Thu 12/11/11	Fri 5/25/12	▼ CONTROLS HARDWARE																												
6.1.36	CONTROLS PROGRAMMING	\$230,000.00	Wed 6/8/11	Wed 3/28/12	▼ CONTROLS PROGRAMMING																												
6.2	INSTALLATION	\$312,000.00	Tue 7/20/10	Thu 7/7/11	▼ INSTALLATION																												
6.2.1	PLATFORM INSTALLATION	\$78,000.00	Tue 7/20/10	Fri 10/15/10	▼ PLATFORM INSTALLATION																												
6.2.2	BEAMLINE INSTALLATION	\$78,000.00	Fri 10/15/10	Wed 1/12/11	▼ BEAMLINE INSTALLATION																												
6.2.3	GAS JET INSTALLATION	\$78,000.00	Wed 1/12/11	Mon 4/11/11	▼ GAS JET INSTALLATION																												
6.2.4	CONTROLS INSTALLATION	\$78,000.00	Mon 4/11/11	Thu 7/7/11	▼ CONTROLS INSTALLATION																												
6.3	EDIA (TITLE-3)	\$136,904.76	Tue 7/20/10	Mon 4/23/12	▼ EDIA (TITLE-3)																												
6.3.1	DESIGN & ENGINEERING SUPPORT	\$136,904.76	Tue 7/20/10	Mon 4/23/12	▼ DESIGN & ENGINEERING SUPPORT																												
7	CONSTRUCTION COMPLETE	\$0.00	Fri 5/25/12	Fri 5/25/12	★ CONSTRUCTION COMPLETE																												
8	MANAGEMENT	\$217,000.00	Wed 9/24/08	Thu 5/24/12	▼ MANAGEMENT																												

Underground Accelerator Laboratory Low Energy Beamline Construction



BASIC ELEMENTS OF PROJECT MANAGEMENT METHODOLOGY

- Work Breakdown Structure (Scope)
- Scheduling
- Costing
- Resource Planning
- Contingency Planning (Risk Planning)
- Organization Planning
- Change Control

- LARGE PROJECT:
 - + Project Controls
 - + Baselineing
 - + Reporting
 - + Earned Value Analysis

Implications for the Underground Accelerator Laboratory

M. Leitner – Apr 2008

The Underground Accelerator Laboratory

Deep Underground Science and Engineering Laboratory

CONCEPTUAL DESIGN NEEDS

(Topics To Be Covered)

- **SCIENCE CASE**

- Mission and science goals (incl. relationship to existing and other programs)
- Definition and relative prioritization of the research objectives and science questions

- **DESIGN & ENGINEERING**

- Description of the research infrastructure and technical requirements needed to meet the science
- Budget and contingency estimates appropriate to a conceptual design
 - The budget information should be provided using a Work Breakdown Structure (WBS) format, identifying the basis for estimates and including a WBS dictionary that defines the scope associated with each WBS element. Contingency estimates should include an explanation of the methodology used to calculate the estimate.
 - Will lead to detailed bottom-up cost estimating during the preliminary design phase
- Initial construction and commissioning schedule

- **PROJECT MANAGEMENT**

- Plan for project management
- Production of a draft Project Execution Plan (PEP)
- Initial risk analysis and mitigation strategy for construction, identifying enabling technologies, high-risk or long-lead items, and Research and Development (R&D) needed to reduce project risk to acceptable levels;
- Potential environmental and safety impacts to be considered in site selection
- Initial estimate of annual operations and maintenance funding that will be needed if the facility is constructed and operated

- **S-4 SOLICITATION RESPONSE:**

- Description of the scope of work, budget and schedule needed to continue planning the project to bring it to the next stage: **Requires Significant Engineering To Derive Objective Cost Estimates**

CONCEPTUAL DESIGN REPORT

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- Pre-CDR Document for S-4 Proposal
 - Responsibilities
 - Assignments
- Request Funds for CDR work